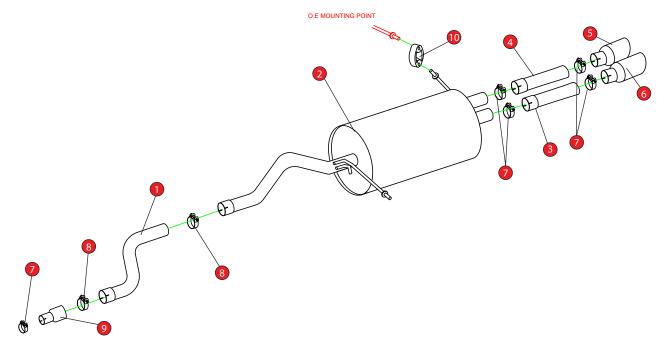
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CAR	Ford Fiesta Ecoboost 1.0 (100/125/140 PS)	PART NO.	SFDB078ST
YEAR	2013-2017	FIT KITS	216FK
NOTES	Where not supplied use O.E Fittings. This product is to fit with ST rear valance. Ford part numbers (1813019 & 1866724)		Pipe diameter:- 63.5mm/ 2 1/2"



NO.	PART NO.	DESCRIPTION	QTY
1	1214FD	Link Pipe	1
2	1215FD	Rear Silencer	1
3	1218FD	Left Hand Tailpipe	1
4	1219FD	Right Hand Tailpipe	1
5	Z023.10130	Daytona Trim 110mm Long	1
6	Z023.10132	Daytona Trim 120mm Long	1
Fit Kit	Fit Kit		
7	Z016.10002	51-55mm Clamp	5
8	Z016.10064	65mm H/D Clamp	2
9	AD77	Adaptor	1
10	Z016.10057	Hanging Rubber	1

E-MARK	N/A
DATE	16/10/20
ISSUE	03
AUTHORISED	M.YDLIBI

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.





Case 9

CAR	Ford Fiesta Ecoboost 1.0 (100/125/140 PS)	PART NO.	SFDB078ST
YEAR	2013-2017	FIT KITS	216FK
NOTES	Where not supplied use O.E Fittings. This product is to fit with ST rear valance. Ford part numbers (1813019 & 1866724)	FEATURES	Pipe diameter:- 63.5mm/ 2 1/2"

CONTINUED FROM OVERLEAF:



A) To fit the Scorpion rear silencer you will need to cut the O.E centre section. Carefully remove this and accurately measure 490mm from the bracket as shown in figure A and carefully cut the pipe work. Once cut clean and de-bur the cut end. Re-attach the centre section to the car and follow the line diagram on the previous page.

